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## **XP100 Pan Connector Installation Instructions:**

- Mark and measure the offset required between the pan spigot and the sewer pipe.
- Use a 79mm hole saw to cut a hole in the channel lid of the XP100 pan connector using the series of guide holes to get the required offset. N.B. These offset guide hole positions relate directly to the fixing holes along the outside for attachment of the poop scoop, so accurate centring is vital for the two components to fit together. It is not possible to drill the hole in between these guide holes.
- Lubricate and position the O-ring in the groove of the poop scoop.
- Fix the poop scoop onto the channel lid of the XP100 pan connector using the included four stainless steel nuts, spring washers and bolts. N.B. The bolt comes up from below the channel lid, through the associated hole in the poop scoop and then through a spring washer and is fixed by the Nut going on top (See diagram)
- Use the included mini spanner to tighten each nut and bolt evenly to allow predetermined compression to provide an air tight seal.
- Position the assembly in the sewer pipe by inserting the flexi seal into the sewer pipe. Use lubrication if necessary.
- Dummy fit the toilet onto the assembly to determine the extent of chipping required. N.B. The top of the pan seal should be level as the XP100 incorporates 5° fall in the body of the unit.
- Position the toilet pan over the XP100 ensuring full engagement between the spigot and the pan seal. Use lubrication if necessary.
- Fit the toilet pan to the floor as per the pan instructions.
- The XP100 Extenda Pan may be installed prior to pour to provide flexibility in subsequent pan choice and installation. If you prefer this option, the undrilled body assembly should be wrapped in lagging foam during pour to allow extraction at later date when pan is being fitted so hole can be drilled and poop scoop fitted.



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